

Assembly Instructions

PARTS INCLUDED

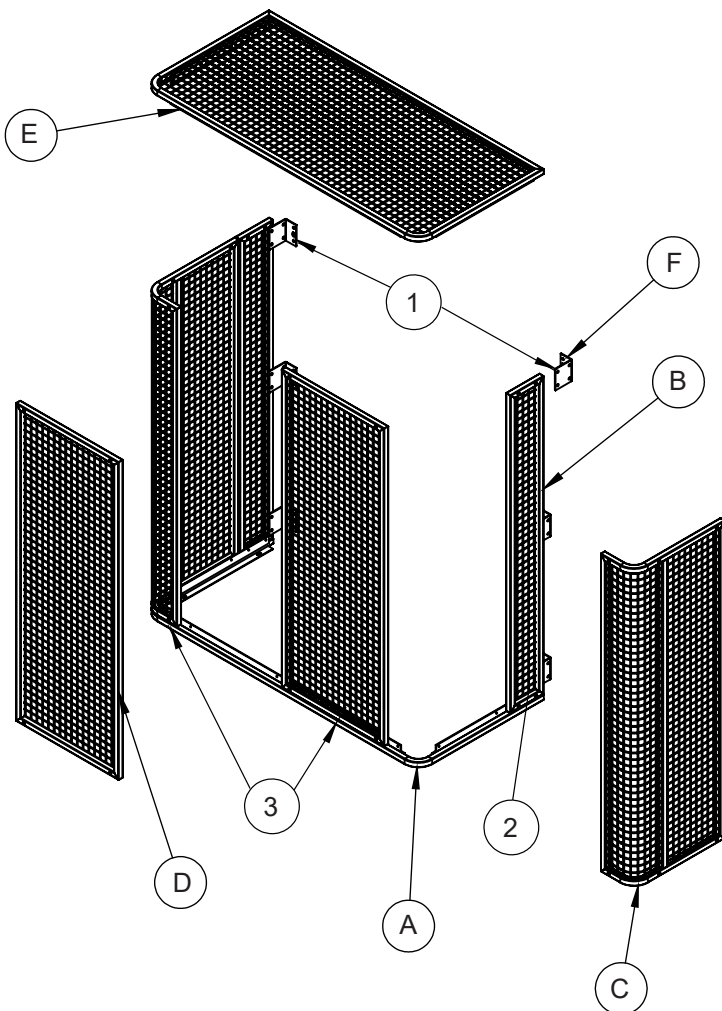
- A. BASE FRAME (1)
- B. SIDE PANELS (2)
- C. CORNER PANELS (2)
- D. FRONT PANELS (2)
- E. END PANEL (1)
- F. BRACKETS
- G. FIXINGS – M6x12(12) M6x30(30)

- ACA0600G
- ACA0800G
- ACA1200G
- ACA1600G

ACA Protection Cages are mostly installed vertically with a base frame fixed to the ground, the mounting brackets fixed to the wall, and one end panel on the top.

An optional extra End Panel is available providing protection on all sides for:

- wall hung condensors
- horizontal installations with two end panels



1. Attach the BRACKETS (F) to the SIDE PANELS (B) with M6x12 bolts. Optional holes allow the cage to be mounted flush to a wall or with 25mm or 50mm clearance for pipes and conduits.
2. Place the BASE FRAME (A) in the desired location and attach the SIDE PANELS (B) to the BASE FRAME (A) using M6x30 bolts.
3. Attach one CORNER PANEL (C) and one FRONT PANEL (D) to the BASE FRAME (A) using M6x30 bolts.
4. Place the END PANEL (E) on top, and attach to the SIDE, CORNER and FRONT PANELS using M6x30 bolts.
5. Check the cage is level horizontally and vertically and fix the cage to the ground and wall using suitable anchors (not supplied).
6. Add the remaining CORNER PANEL and FRONT PANEL. Tighten all fixings to complete the installation.